Resolution Number: AC/II (20-21).2.RUV2

# S. P. Mandali's

# Ramnarain Ruia Autonomous College

(Affiliated to University of Mumbai)



# Syllabus for

Program: Pharma Analytical Sciences (B. Voc. PAS)

**Program Code: RUVPAS** 

(Credit Based Semester and Grading System for academic year 2020–2021)





# **PROGRAM OUTCOMES (PO)**

# For Bachelor in Vocation (B. Voc)

S. P. Mandali's Ramnarain Ruia Autonomous College has adopted the Outcome Based education model for its vocational programs to make its vocational graduates globally competent, ready with skill sets needed for the industry and capable of adapting to the changing needs of the job roles. The Bachelor in Vocation Programme will not only nurture good technical and analytical skills needed for the operation but will also encourage students to reflect on the broader purpose of their vocational education by developing and acquiring skills that go beyond the technical knowledge and prepare them as agents of social good in an unknown future.

	PO Description
PO	A student completing Bachelor's Degree in Pharma Analytical Sciences
	program will be able to:
	Recall the knowledge and skills acquired in the program related to the working of
PO 1	the industry for which the student has been trained and effectively apply the job
	skills to discharge the responsibilities of the job roles in the industry
	Listen and effectively communicate with peers, seniors and regulators of the
	industry within the corporate and official settings by rationally handling digital
PO 2	platforms used for information gathering, storing and dissemination and be
	competent to comprehend, evaluate and comply with the ethical and legal
	requirements while handling these platforms
	Apply the knowledge and skills acquired by hands-on experiences to real-life
PO 3	situations and analyse objectively while making individual judgments to solve
103	problems and troubleshoot with keen observation and hypothesis testing for
	independently reaching a logical conclusion
	Analyse the information independently and transform it into knowledge as
PO 4	applicable to the contemporary situations of the trade and work cooperatively with
104	peers and manage resources effectively while keeping the team goals over personal
	goals
	Interact with people of diverse backgrounds and cultures respecting their beliefs
PO 5	and practices and while effectively engaging within a multicultural society and be
	able to empathise with the societal needs and be concerned and responsible to



	environmental issues							
PO 6	Perform duties ethically and comply with the legal and contemporary regulatory							
norms related to all areas of the trade with truthful representation of data and resu								
	Responsibly take up initiatives and perform as an effective leader while executing							
PO 7	different tasks as a team and evolve as a successful entrepreneur with abilities to							
107	motivate and organize people and effectively lead them in the right direction to							
	achieve organizational goals							
	Take advantage of their prior learning and join the program during the course of							
PO 8	their lifetime as a lifelong learner so as to re-skill themselves and adapt to the							
	changing demands of the trade at any point in life.							
DO 0	To inculcate the scientific temperament (Quality and Regulatory aspects) in the							
PO 9	students.							
Rannar	An Ruia Autonomous College							



# PROGRAM SPECIFIC OUTCOMES (PSO)

	Description				
PSO	A student completing Bachelor's Degree in B. Voc. program in the subject of				
	Pharma Analytical Sciences will be able to:				
PSO 1	Develop knowledge, understanding and expertise in their chosen field of Pharma				
	Analytical sciences (through theory and practical components).				
PSO 2	Develop an understanding of regulatory based pharmaceutical quality management				
1502	processes and impact of analysis on health and environment				
	Understand theoretical concepts of various analytical instruments that are regularly				
PSO 3	used in most pharmaceutical laboratories as well as interpret and use data generated				
	in instrumental analyses.				
PSO 4	Understand cGLP, cGCP, cGMP, TQM, QMS and Laboratory safety management				
1504	systems thoroughly used and practicing in the industry.				
	Make aware, handle and troubleshoot the sophisticated instruments/equipments used				
PSO 5	for the analysis and Introduce advanced techniques and ideas required in developing				
	area of pharmaceutical analysis.				
	Carry out experiments in the area of pharmaceutical analysis Qualitative and				
PSO 6	Quantitative methodologies (organic, in-organic analysis, estimation, separation and				
	chromatographic techniques, derivation process, and potentiometric analysis etc.)				
DSO 7	Enhance student's ability to develop statistical models and methods for				
PSO 7	interpretation of data.				
PSO 8	Provide opportunities to excel in academics, research and industry.				



# **PROGRAM OUTLINE**

# **SYLLABUS IN BRIEF: B. Voc. Pharma Analytical Sciences**

	Semester – I (FY B. Voc. PAS)									
Course Code	Course Title / Paper	Credits	Lectures	L/Wk						
Skill Component										
RUVPAS101	Units of measurements, Basic Life sciences and Orientation to QC	2	30	2						
RUVPAS102	Molecular Interactions and Basic Laboratory Operations	2	30	2						
RUVPAS103	Applied Physics, Biological Systems and Basic Laboratory Management	2	30	2						
RUVPAS104	Sampling, Applied Statistics and Laboratory Safety	2	30	2						
RUVPASP101	Practical based on Skill Components and assignments	10	300	20						
TOTAL		18	120 + 300	8 + 20						
	General Education Component	0								
RUVPAS105	Basic Chemistry, Macromolecules and Cleanliness in Work Area.	2	30	2						
RUVPAS106	Basic principles of Chromatography	2	30	2						
RUVPAS107	Skills in Communication, Documentation and Computation	1	15	1						
RUVPASP102	Practical based on General Education Components	7	210	14						
TOTAL	. 100	12	75 + 210	5 + 14						
GRAND TOTAL	L FOR THE SEMESTER	30	195 + 510	13 + 34						
	Semester – II (FY B. Voc. PAS)	•								
Course Code	Course Title / Paper	Credits	Lectures	L/Wk						
	Skill Component									
RUVPAS201	Laboratory Reagents, Emergency Procedures and Cell Biology	2	30	2						
RUVPAS202	Chemical Reactions, Medicinal Chemistry and Comparative Biology	2	30	2						
RUVPAS203	Applied Optics and Applied Microbiology	2	30	2						
RUVPAS204	Basic Statistics and Chemical Analysis	2	30	2						
RUVPASP201	Practical based on Skill Components + Industrial visits and assignments	8 + 2	300	20						
TOTAL		18	120 + 300	8 + 20						
	General Education Component									
RUVPAS205	Enzymes and Enzyme Kinetics	2	30	2						
RUVPAS206	pH, Buffers and Applied Mathematics	2	30	2						
RUVPAS207	Effective Communication, Core Skills and Regulatory Agencies	1	15	1						
RUVPASP202	Practical based on General Education Components	7	210	14						
TOTAL		12	75 + 210	5 + 14						
GRAND TOTAL	L FOR THE SEMESTER	30	195 + 510	13 + 34						



Skill Component  Skill Component  lity Assurance, Quality Control and Validations aration Techniques, Stereochemistry and Financials of Validation apparative Physiology and Analytical Applications of Radioisotopes istical Evaluation, Genetic code and Industrial Microbiology stical based on Skill Components + Industrial training and assignments	2 2 2 2 2 6+4	30 30	L/Wk
lity Assurance, Quality Control and Validations aration Techniques, Stereochemistry and Financials of Validation aparative Physiology and Analytical Applications of Radioisotopes istical Evaluation, Genetic code and Industrial Microbiology	2 2 2		
nration Techniques, Stereochemistry and Financials of Validation nparative Physiology and Analytical Applications of Radioisotopes istical Evaluation, Genetic code and Industrial Microbiology	2 2 2		
nparative Physiology and Analytical Applications of Radioisotopes istical Evaluation, Genetic code and Industrial Microbiology	2 2	30	2
istical Evaluation, Genetic code and Industrial Microbiology	2		2
~		30	2
tical based on Skill Components + Industrial training and assignments	6 + 4	30	2
		300	20
	18	120 + 300	8 + 20
General Education Component			
action Techniques, Life science Industry and Monitoring Work Environment	2	30	2
	2	30	2
nnical Writing and Technical Documentation	1	15	1
tical based on General Education Components	7	210	14
1	12	75 + 210	5 + 14
R THE SEMESTER	30	195 + 510	13 + 34
Semester – IV (SY B. Voc. PAS)			
rse Title / Paper	Credits	Lectures	L/Wk
Skill Component			
lity Control Strategies and Validation in Manufacturing	2	30	2
omatographic Systems, Synthesis of Macromolecules and Validation in Operations	2	30	2
ple Processing, Cellular Signaling and Planning of Validation	2	30	2
istical Evaluation, Molecular Biology and Managing Validation	2	30	2
tical based on Skill Components + Industrial training and assignments	6 + 4	300	20
.5	18	120 + 300	8 + 20
General Education Component			
	2	30	2
	2	30	2
1 1	1	15	1
	7	210	14
	12	75 + 210	5 + 14
		195 + 510	13 + 34
	Inic Reactions, Photorespiration, Gene Expression and Lab Automation Inical Writing and Technical Documentation Itical based on General Education Components  R THE SEMESTER  Semester – IV (SY B. Voc. PAS)  rese Title / Paper  Skill Component  Itity Control Strategies and Validation in Manufacturing Immatographic Systems, Synthesis of Macromolecules and Validation in Operations ple Processing, Cellular Signaling and Planning of Validation  stical Evaluation, Molecular Biology and Managing Validation  tical based on Skill Components + Industrial training and assignments  General Education Component  ent-solute Interactions and Metabolic Pathways  sylvical techniques for organic Compounds and Basic Immunology  unical Reports, Lab. Automation, Comparative Anatomy, Implementation of Validation	Inic Reactions, Photorespiration, Gene Expression and Lab Automation  Inical Writing and Technical Documentation  Itical based on General Education Components  R THE SEMESTER  Semester – IV (SY B. Voc. PAS)  rse Title / Paper  Skill Component  Itity Control Strategies and Validation in Manufacturing  Inity Control Strategies and Validation in Operations  Inity Control Strategies an	mic Reactions, Photorespiration, Gene Expression and Lab Automation    1



C C-1-	Semester – V (TY B. Voc. PAS)			
Course Code	Course Title / Paper	Credits	Lectures	L/Wk
	Skill Component			
RUVPAS501	Analysis of OTC products and Regulatory Guidelines	3	45	3
RUVPAS502	Advanced techniques of analysis, Basic Endocrinology and Radioactivity	3	45	3
RUVPAS503	Management of Quality and Regulatory Compliances	3	45	3
RUVPASP501	Practical based on Skill Components + Industrial visits and assignments	9	270	18
TOTAL		18	135 + 270	9 + 9
	General Education Component			
RUVPAS504	Drug Delivery systems, LIMS and 21 CFR Part 11	3	45	3
RUVPASP502	Practical based on General Education Components	9	270	18
TOTAL		12	45 + 270	3 + 9
GRAND TOTA	L FOR THE SEMESTER	30	180 + 540	12 + 18
	Semester – VI (TY B. Voc. PAS)			
<b>Course Code</b>	Course Title / Paper	Credits	Lectures	L/Wk
	Skill Component			
RUVPAS601	Applied Molecular Biology, Water Systems and Basic Mass Spectrometry	3	45	3
RUVPASP601	Practical based on Skill Components + Industrial visits and assignments	6	180	12
TOTAL		9	45 + 180	3 + 6
	General Education Component	T		
RUVPAS602	Entrepreneurship and Basics of Project Management	2	30	2
RUVPASP602	Practical based on General Education Components	4	120	8
RUVPASP603	Industrial training / Internship / Projects (Min. 90 days, at 5-6 Hr. per day equaling 450 Hr.)	15	90	6
TOTAL		21	150 + 90	6 + 6
	L FOR THE SEMESTER			



# **Course Code: RUVPAS**

**Course Title: Pharma Analytical Sciences** 

Academic year: 2020-21

# **COURSE OUTCOMES (CO):**

Course code, Semester and Job role	CO (with Description)
RUVPAS101 to	Clear understanding of organizational role of Lab. Technician / Assistant.
RUVPAS107	Operations of basic laboratory instruments and measuring devices.
&	• Clear understanding of Safety and Health guidelines Gain knowledge about Life Science and Pharmaceutical Industry, its rules,
RUVPAS201 to RUVPAS207	<ul> <li>regulations and ethical practices.</li> <li>Carry out preparation of solution and regent, and check the working environment for experimentation.</li> </ul>
Semester: I & II	<ul> <li>Introduction to Audits and Audit related preparations.</li> <li>Introduction to Skills of Team Work and leadership.</li> <li>Skills of office communication (writing leave applications/ memo/ Log-book entries/ drafting of e-mails.</li> </ul>
1st year: Diploma	• Gain complete knowledge of company's standard operating procedure and guidelines and follow them while carrying out proper reporting and documentation
(Lab. Assistant / Technician),	for various types of documentation and recording of data/problem/incidents in secure manner.
Job Role: Lab. Technician/Assista nt (LFS/Q0509 of	• Assist in recording observation and then calculating results before developing conclusions, and keep accurate and detailed logs of all of their work to ensure adherence to protocol and procedures.
LSSSDC)	<ul> <li>Read the all manuals, health and safety instructions and pictograms.</li> <li>Read and understand manuals, sops, health and safety instructions, memos, reports, job cards etc.</li> </ul>
	Reading and understanding various images, graphs, diagrams etc.
	Understand the various coding systems as per company norms.
	Apply Basic Computer Skills (Ms Office, Internet) at Work.
S	Opening an e-mail account.
	Social digital platform etiquettes.
	Introduction to LIMS and 21 CFR Part 11compliance.
50	• Learn and practice Reading/ writing/ Generic Skills like Record detail of work done using written/typed report or computer based record/e- mails.
,	• Practice Professional skills at work, like decision making, planning & organizing, customer centricity, problem solving, objection handling, analytical thinking, critical thinking
	• Know about and follow the Escalation matrix for reporting identified issues, hazards and breakage
	• Report typical instrument faults and related causes, including recognition of signs and symptoms of faulty lab instruments and apparatus /early warning signs of potential problems.
	Understand and evaluate Risk and impact of not following defined procedures/work



- instructions and follow the instructions and SOPs
- Maintain cleanliness in the work area by doing Pre housekeeping activities, operations & post housing activities
- Skills for Planning Laboratory work
- Documentation practices and GLP
- Clear understanding of regulatory guidelines and requirements
- Operate, maintain, and install laboratory instruments as well as monitor experiments as they are performed within labs and Help in set up of the experiment
- Help the lab/QC Chemists/ Research Associates in performing the experiments and analysis
- Ensure appropriate measures are taken in Handling of chemicals, their proper labeling and stocking.
- Follow the correct methods for carrying out corrective action for each problem
- Display commitment to handle and use the chemical properly from initial receipt to ultimate disposal
- Ensure all chemical containers are dated
- Ensure incompatible chemicals are kept away from each other
- Help the Lab/QC Chemists/Research associates in performing the experiments and analysis & Carry out inspection and maintenance of equipment and materials
- Work compliance to standards and SOPs
- Learn the Basic Concepts of Safety including Hazards, Accidents, Safety Signs and Signals and Henriech's Pyramid and follow and practice same at shop floor.

# RUVPAS301 to RUVPAS307 &

### RUVPAS401 to RUVPAS407

• Clear understanding of organizational role of Validation Supervisor.

- Ensure and assist in the implementation of the overall validation program for systems, facilities, equipment, manufacturing processes and cleaning activities.
- Skills for planning and executing validation work.
- Documentation practices, GMP and GLP Audits and Audit related preparations.

Semester: III & IV

- Skills of office communication.
- Provide guidance on validation issues and documentation regarding quality checks.
- Communicate validation issues and requirements to plant personnel on a frequent basis.

• Report any identified breaches in health, safety, and security policies and procedures

2<sup>nd</sup> year:

Advanced Diploma (Validation Supervisor),

- to the designated person.Write and update the inspection procedures, protocols and checklists.
- Ensures support in preparation of validation protocols, inspection maps and timely review and approval of validation protocols/summary reports, master plans and SOPs.

Job Role: Validation Supervisor (LFS/Q0305 of LSSSDC)

- Record and communicate details of work done to appropriate people using written/typed report or computer based record/electronic mail.
- Maintain proper and concise records as per the given format.
- Installations, up-gradation, downloading, un-installations of basic computer applications/software.
- Record and communicate details of work done to appropriate people using written/typed report or computer based record/electronic mail write detailed reports for investigation.
- Identify defective equipment/apparatus, materials and processes and corrective steps to be taken.
- Ensure that disposal of waste and leftover tested material is carried on safely as per the SOP.



- Ensure the disposal of all materials used in the experiment safely as per health and safety management system of the company.
- Take corrective action in response to typical faults and inconsistencies Troubleshoot/ investigate validation related deviations Ensure that all safety measures are in place.
- Take up the results of the findings with the appropriate authority.
- Use logic and reasoning to identify the strengths and weaknesses of each of the members in the team.
- Understanding of validation requirements of Manufacturing, Operations.
- Quality Operation, calibration, validation and troubleshooting of various laboratory instruments.
- Setup appropriate equipment or apparatus for testing.
- Use logic and reasoning to identify the strengths and weaknesses of each of the members in the team.
- Combine pieces of information to form general rules or conclusions.
- The inspection or test points (control points) in the process and the related procedures and recording requirements.
- Common causes of variation and corrective action required.
- How to carry out statistical analysis of test data.
- How to obtain and interpret records, charts, specifications, equipment, manuals, history/ logs, technical support reports and other documents.
- Use the right mathematical methods or formulas to solve a problem.
- Apply general rules to specific problems to produce answers that make sense.
- Planning and executing validations.
- Calibrate the testing equipment periodically as per the SOP.
- Ensure support in preparation of validation protocols, inspection maps and timely review and approval of validation protocols/summary reports, master plans and SOPs.
- Provide support to supervisor for carrying out investigations related to complaints, batch failures, OOS/ OOT, incidents etc.
- work as a team with colleagues and share work as per their or own work load and skills.
- Interview team members and colleagues to collect data to be recorded in log books and batch documents.
- Support/assign personnel/team members to support internal and external audit activities as per instructions of superiors/supervisor.
- Working with colleagues of other departments.
- Communicate and discuss work flow related difficulties in order to find solutions with mutual agreement.
- Provide documented shift handovers to the next person in the shift.
- Implementation of different quality management systems (ISO and OHSAS).
- Communicate confidential and sensitive information discretely to authorized person as per the SOP.
- Maintain confidentiality of information and data.
- Commercial awareness of pharmaceutical products and overall healthcare sector.
- Clear understanding of Safety and Health guidelines Fire safety and evacuation procedures.
- Work compliance to standards and SOPs.
- The method of reporting any anomalies (materials/processes out of specification) to the appropriate authority.



- Take responsibility for completing one's own work assignment.
- Ensure and assist in the implementation of the overall validation. program for systems, facilities, equipment, manufacturing processes and cleaning activities.
- Release or hold the production for further inspection as per findings.
- Monitor and adjust the processes to achieve required quality outcomes and support teams during tech transfers.
- Troubleshoot/investigate validation related deviations.
- Review and approve facility equipment and software changes.
- Take up the results of the findings with the appropriate authority.
- Take initiative to enhance/learn skills in one's area of work.
- Basics of tactical decision making on safety, process, scheduling and personnel-related issues.
- Suggest improvements (if any) in process based on experience.
- Clear understanding of regulatory guidelines and requirements.
- Identification of defect/problem and troubleshooting.
- Procedures for reporting any unresolved issues and hazards.
- Pharmaceutical GMPs and regulatory requirements (both national and international.
- Learn how to multi-task relevant activities.

# RUVPAS501 to RUVPAS504 &

# RUVPAS601 to RUVPAS604

Semester: V & VI

3<sup>rd</sup> year:

B. Voc. Degree

(Quality Control Chemist)

Job Role: Quality Control Chemist (LFS/Q1301 of LSSSDC)

- Quality Control Chemist prepares and tests samples from all phases of the manufacturing process to ensure that the product quality meets the standards, prepares documents that report test results and is responsible for preserving workplace safety while handling hazardous materials.
- Gain knowledge about Life Sciences Industry, Legal and Regulatory framework and Pharmacopeia to enable him/herself for establishing the Industry Standards in his/her performance.
- The individual should have basic lab-work skills and thorough understanding of chemical testing material, equipment and processes.
- To study the Quality policy of the company.
- Preparation of reports/ articles/ validation logs/ memos/ monographs/ calibration reports/ training logs etc.
- Presentation of data by Audio-visual aids, MS-power point presentation, posters, banners etc.
- Ensure documents pertaining to day-to-day analysis are efficiently completed and handed over to immediate supervisor
- Check equipment log books
- Reviewing legal and regulatory frameworks relevant to the production work and implications of failing to comply with those specifications.
- Reviewing quality Control methods approved by the company.
- Format of presenting the information captured during quality checks
- Preparation of reports, surveys using Google Docs, Google forms etc.
- Advance computing, data analysis and interpretation of results by using softwares.
- Archival of electronic data, taking backup of various e-records.
- Coordinate effectively with personnel in other disciplines to integrate findings and recommendations
- Identify causes for out-of-spec products and then recommend changes to improve the product's quality
- Analyse root cause of deviations and take corrective actions
- Participate in laboratory investigations when required
- Regular documentation of all the activities
- Inspection & calibration of equipment



- Troubleshoot malfunctioning of instruments when needed
- Operate and maintain all analytical equipments.
- Seek clarification on problems from others
- Use effective problem solving techniques
- Assess the problem (of juniors and subordinates)
- Participations in intra-college and intercollegiate research conventions.
- Conduction of minor research activities using techniques have been learned in the past semesters.
- Conduct physical inspection in the department
- Assist in preparation of specifications, general test procedures, and standard test procedures
- Review categorization of samples like control sample, stability sample etc.
- Prepare and standardize volumetric solutions within the expiry date in order to ensure storage of various samples as per the prescribed conditions
- Conduct physical inspection in the department
- Assist in preparation of specifications, general test procedures, and standard test procedures
- Review categorization of samples like control sample, stability sample etc.
- Prepare and standardize volumetric solutions within the expiry date in order to ensure storage of various samples as per the prescribed conditions
- Pass on relevant information to others.
- Ensure good housekeeping of the laboratory.
- Approve batches and incoming raw materials by performing routine analysis of different samples to classify their physical and chemical identity.
- Build and maintain positive and effective relationships with colleagues and customers
- Work with functional, departmental boundaries to harness synergies and realize organizational vision.
- Identify and recommend opportunities for improving health, safety, and security to the designated person
- Coordinate with colleagues within and outside the department
- Work as a team with colleagues and share work as per their or own work load and skills
- Work and support colleagues of other departments
- Communicate and discuss work flow related difficulties in order to find solutions with mutual agreement
- Explain what information means and how it can be used to team members
- Document all the control steps undertaken or recommended to be followed as per the standards (GLP).
- Plan the work in a proper manner so that extensive load should not be there.
- Planning of work assigned on a daily basis and provides estimates of time required for each piece of work.
- Provide opinions on work in a detailed and constructive way
- Apply balanced judgments to different approaches
- Analyze & understand the depth of issue and handle with a proactive approach.



### **Preamble:**

### **Indian Pharmaceutical industry:**

India accounts for 7% of the GDP by chemical sector and 11% of the national export. There are about 20000 registered pharmaceutical units in India and there are about 250 large units, 8000 small scale units and 5 central public sector units. Additionally, the size of the Indian diagnostic and lab services is about 160 billion.

Not marred by recession or inflation, the pharma sector has a competitive advantage of prospering steadily and thus attracts lots of young professionals looking at pharmaceutical as their prospective career option. With the expected growth rate of 14% per annum, Indian Pharmaceutical sector is expected to create more jobs in India in near future and add 45,000 fresh openings to its current strength.

Since 2009-10 more than 900 new drug approvals have been given by the Indian drug regulator. The regulatory guidelines have been revised since the Supreme Court directives in 2011-12. Regulatory requirements are increasing in production, quality control and R & D laboratories. Therefore, the regulatory department in a Pharmaceutical company not only needs a very broad understanding of the regulatory requirements but also must understand the chemical processes of production and quality control, the analytical tests, the pre-clinical studies and the clinical trial reports. Further there is an international strategy to harmonize the guidelines using ICH. With about 25 leading pharmaceuticals and about 100 smaller units involved in exports the requirement of regulatory executives is constantly increasing. Some of the top Indian pharmaceuticals have more than 75 executives employed in the regulatory department alone.

### The need to develop trained employable human resource:

The Indian Pharmaceutical and Chemical Industry have always been experiencing a dearth of skilled and industrially oriented human resource. The Industry despite employing students from chemistry, biology and pharmacy background always spends 6 months to one year for training the students for general industry needs like Good Laboratory Practices, Good Documentation Practices and regulatory compliances. The important component of knowledge and implementation of quality in laboratory analysis is scarce in the graduates of chemistry and pharmacy. The skilled manpower requirement is in the areas of R & D, quality assurance and intellectual property. The Pharmaceutical industry sector in India is the one of the strong Export oriented sectors that needs to comply with a multitude of regulatory compliances for marketing the drug formulations abroad. In India itself, the sector needs to comply to stringent regulatory compliances and audits before the drug formulations are marketed. The training in practice of GLP as per the current regulatory requirements is missing. This course will provide manpower that is work-ready.

### **Objectives of the Course**

The course will address the requirements of conducting, managing and meeting regulatory requirements for R&D and testing laboratories in pharmaceutical and chemical industries. Major hurdle faced by the R&D centres at various Pharma laboratories is the lack of adequately trained and GLP oriented personnel. This forms a major setback when the application of sophisticated technology especially in the bio analytical field is concerned. The lacunae become more evident when dealing with newer dosage forms and peptide based drugs. This lacunae needs to addressed very diligently and the proposed programme is a step in this direction



National Skill Development Corporation (NSDC) has been mandated to set up Sector Skills Councils for the express purpose of sector-specific competencies/skills, developing National Occupation Standards (NOS's) and Qualification Packs (QP's), quality assurance through accreditation of skills acquired by trainees, curriculum development for the skills training, qualification framework and setting of standards and benchmarks, helping in recruitment and placement of trained and skilled workforce, as well as developing a robust LMIS.

The Indian Life Sciences Sector (comprising Pharmaceuticals, Bio Technology and Clinical) has been growing at a CAGR of 17%. In the process, it has been facing a shortage of skilled work force across functions and levels. With this background, CII, in co-operation with NSDC, decided to set up a Sector Skill Council for Life Sciences namely, the Life Sciences Sector Skill Development Council (LSSSDC).

LSSSDC will be Demand led, Comprehensive (taking account of needs of Stakeholders), emphasizing Standards and Quality, with a Sustainable and Scalable model. It will provide industry with a sustained stream of skilled individuals across functional areas and levels, thereby vastly reducing costs associated with re-skilling, attrition and low productivity. In the process it also hopes to help address issue of fake certificates and degrees—an area of major concern to the Life Sciences industry. Alongside, it will provide meaningful livelihood opportunities in the Life Sciences sector to a multitude of job seekers.

### The program will have the following objectives;

- To develop trained manpower in the field of Pharma Analytical Sciences with specific emphasis for instrumentation skills needed for analysis
- To amalgamate knowledge of classical analytical techniques with modern sophisticated instrumentation and provide training in the analysis of chemicals, drugs, food and other products.
- To introduce the training with powerful tools of instrumentation analysis in routine analysis at manufacturing, QC and research
- To provide exposure to National & International regulatory requirements with reference to drugs and chemicals
- To provide training in skills of analysis and develop knowledgeable and employable human resource
- To provide training in soft skills for efficient communication, technical writing, entrepreneurship and basic business management,

### **Eligibility**:

- Higher Secondary School Certificate (10 + 2), Science or its equivalent, preferably with Chemistry and Biology.
- No age bar

**Duration: Six semesters of six months each (Total Three Years)** 



### **Learning Outcomes:**

### 1. Job Role: Lab Technician/Assistant (LFS/Q0509 of LSSSDC) :B. Voc.; Semester I and II

- Lab technician, also known as Lab Assistant, is responsible to provide all the required technical support to ensure laboratory activities are carried out while adhering to correct procedures and health and safety guidelines. They also ensure that all the necessary equipment; materials etc. are readily available and match the desired standards.
- **Brief Job Description:** The Lab Technician will set up the lab equipment and apparatus for smooth execution of experiments and tests. The role holder will also provide all the required technical support to ensure laboratory activities are carried out while adhering to correct procedures and health and safety guidelines. They also ensure that all the necessary equipment's; materials etc. are readily available and match the desired standards.
- **Personal Attributes:** The individual should have to develop good knowledge of the Pharmaceutical industry. Student should have good analytical skills and should demonstrate the ability to understand and predict the future demand. He/she should demonstrate good estimation skills.

### • Learning Outcomes:

- o Clear understanding of organisational role of Lab. Technician / Assistant
- o Skills for Planning Laboratory work
- Operations of basic laboratory instruments and measuring devices
- o Clear understanding of Safety and Health guidelines
- o Fire safety and evacuation procedures
- Work compliance to standards and SOPs
- o Documentation practices, and GLP
- o Clear understanding of regulatory guidelines and requirements
- Audits and Audit related preparations
- Skills of Team Work and leadership
- Skills of office communication

### 2. Job Role: Validation Supervisor (LFS/Q0305 of LSSSDC) :B. Voc.; Semester III and IV

- Validation Supervisor is responsible for implementation of validation strategy to ensure that the validation deliverables meet the quality standards and requirements of company policies and government regulations.
- Brief Job Description: Validation Supervisor has responsibilities for performing and overseeing
  the qualification and validation of manufacturing processes, cleaning procedures, equipment and
  media fills. Validation activities include writing and executing protocols that comply with plant and
  regulatory requirements.
- **Personal Attributes:** To develop good knowledge of standard documentation procedures, rules, regulations and statutory requirements in carrying out validation activities. The individual must demonstrate attention to detail and proactive behaviour.

### • Learning Outcomes:

- o Clear understanding of organisational role of Validation Supervisor
- Skills for Planning Validation work
- o Understanding of validation requirements of Manufacturing, Operations and Quality
- o Operation, calibration, validation and troubleshooting of various laboratory instruments
- o Planning and Executing validations



- o SOPs of validation
- o Clear understanding of regulatory guidelines and requirements
- Clear understanding of Safety and Health guidelines
- Fire safety and evacuation procedures
- Work compliance to standards and SOPs
- o Documentation practices, GMP and GLP
- Audits and Audit related preparations
- Skills of Team Work and leadership
- Skills of office communication

### 3. Job Role: Quality Control Chemist (LFS/Q1301 of LSSSDC): B. Voc.; Semester V and VI

- A Quality Control Chemist is responsible for conducting qualitative and quantitative analysis to ensure specified quality of the manufactured products.
- **Brief Job Description:** A Quality Control Chemist prepares and tests samples from all phases of the manufacturing process to ensure that the product quality meets the standards, prepares documents that report test results and is responsible for preserving workplace safety while handling hazardous materials. Also responsible for testing of in-process/input raw materials & packing materials, in-process samples apart from finished products. Also responsible for testing of process validation samples, product stability samples and cleaning validation samples (Rinse samples/Swab samples etc.).
- **Personal Attributes:** The individual should have developed strong analytical technique in chemical testing and instrumental methods of analysis. Good understanding of chemistry and investigational abilities. He/she should have familiarity with guidelines such as GLP, cGMP and principles of Quality Management. The role holder should have attention to detail and excellent organizational skills.

### • Learning Outcomes:

- Clear understanding of organisational role of Quality Chemist
- Skills for Planning Quality Check
- o Understanding of Quality requirements of Manufacturing, Operations and Finished products
- Clear understanding of QA and QC roles and responsibilities
- o Operation, calibration and troubleshooting of various laboratory instruments
- Planning and Executing Quality audits
- o SOPs and protocols; design and review
- Clear understanding of regulatory guidelines and requirements
- o Clear understanding of Safety and Health guidelines
- Fire safety and evacuation procedures
- Work compliance to standards and SOPs
- o Documentation practices, GMP and GLP requirements
- Audits and Audit related preparations
- Skills of Team Work and leadership
- Skills of office communication



### **Evaluation and Credits:**

The evaluation will have 60% weightage to Practical skills while 40% will be for General Component (Theory). The Credit weightage will be one credit for 15 hours of lectures (theory), one credit for 30 hours of laboratory work (practical) and one credit for 30 hours of field work / internship / equivalent training. The credit distribution for the three years B Voc program is listed below:

Year	Semester	Credits for Skill Component	Credits for General Education Component	Total credits for the Semester	Total credits for the Year
FYB. Voc.	I	18	12	30	
(Lab Technician/ Assistant)	II	18	12	30	60
S Y B. Voc.	III	18	12	30	(0)
(Validation Supervisor)	IV	18	12	30	60
T Y B. Voc.	V	18	12	30	
(Quality Control Chemist)	VI	18	12	30	60
		Total credits	7		180

The evaluation will be based on a continuous assessment system with internal and external components. For general education component 60% marks would be for the external evaluation made at each semester-end and 40% marks would be for the internal assessment component during each semester. The internal assessment would involve 50% marks for a Test based evaluation while the remaining 50% marks would be based on assignments, minor projects, quizzes, literature survey, student involvement etc. There would be no internal assessment component for the evaluation of Practical Skill component.



# The scheme of examination and allotment of marks for each semester are tabulated below; (Overall Examination & Marks Distribution Pattern)

### **SEMESTER I**

			B. V(	OC. (Pharma Analytica	ıl S	ciences)			
			FIRST YI	EAR (1000 MARKS PE	RS	SEMESTER)			
	THEORY						PRACTIO	CAL	
CODE		Credits	MARKS	(60:40) SCHEME*		CODE		Credits	MARKS
RUVPAS101	SC-1	02	80	50:30			SP-1	NY	100
RUVPAS102	SC-2	02	80	50:30		DIWD A CD101	SP-2		100
RUVPAS103	SC-3	02	80	50:30		RUVPASP101	SP-3	10	100
RUVPAS104	SC-4	02	80	50:30			SP-4		100
					-		7		
RUVPAS105	GC-1	02	30	20:10	-	DIIVDA CD102	GC-1	07	100
RUVPAS106	GC-2	02	30	20:10		RUVPASP102	GC-2	07	100
RUVPAS107	GC-3	01	20	12:08		~O)			
	Total	13	400	252 : 148		1000	Total	17	600
	TOTAL	MARKS		400				•	600
		GI	RAND TOT	AL		9			1000

\* Distribution of marks for External: Internal assessment NOTE: SC= Skilled Component, GC= General Component

### **SEMESTER II**

			B. VOC.	(PHARMACEUTICA	L ANALYSIS)			
			FIRST Y	EAR (1000 MARKS PE	ER SEMESTER)			
		THEO	RY	7		PRACTIO	CAL	
CODE		Credits	MARKS	(60:40) SCHEME*	CODE		Credits	MARKS
RUVPAS201	SC-1	02	80	50:30		SP-1		100
RUVPAS202	SC-2	02	80	50:30	DIWD A CDA01	SP-2	10	100
RUVPAS203	SC-3	02	80	50:30	RUVPASP201	SP-3		100
RUVPAS204	SC-4	02	80	50:30		SP-4		100
		,	•				•	
RUVPAS205	GC-1	02	30	20:10	DIAMBA CDAGA	GC-1	07	100
RUVPAS206	GC-2	02	30	20:10	RUVPASP202	GC-2	07	100
RUVPAS207	GC-3	01	20	12:08			•	•
	Total	13	400	252 : 148		Total	17	600
	TOTAL	MARKS		400			•	600
	GRAND TOTAL					1000		

\* Distribution of marks for External: Internal assessment NOTE: SC= Skilled Component, GC= General Component



### **SEMESTER III**

			B. VOC. (	PHARMACEUTICAL	ANALYSIS)			
		;	SECOND Y	EAR (1000 MARKS PE	R SEMESTER)			
	THEORY					PRACTI	ICAL	
CODE		Credits	MARKS	(60:40) SCHEME*	CODE		Credits	MARKS
RUVPAS301	SC-1	02	80	50:30		SP-1		100
RUVPAS302	SC-2	02	80	50:30	DIWDA CD201	SP-2	10	100
RUVPAS303	SC-3	02	80	50:30	RUVPASP301	SP-3	10	100
RUVPAS304	SC-4	02	80	50:30		SP-4	N	100
							0	
RUVPAS305	GC-1	02	30	20:10	DIIVDA CD202	GC-1	07	100
RUVPAS306	GC-2	02	30	20:10	RUVPASP302	GC-2	07	100
RUVPAS307	GC-3	01	20	12:08		10		
	Total	13	400	252 : 148	O-	Total	17	600
	TOTAL		400			•	600	
		Gl	RAND TOT	48)			1000	

\* Distribution of marks for External: Internal assessment NOTE: SC= Skilled Component, GC= General Component

### **SEMESTER IV**

								1
			B. VOC.	(PHARMACEUTICA	L ANALYSIS)			
			SECOND Y	YEAR (1000 MARKS F	PER SEMESTER)			
	THEORY					PRACTIC	AL	
CODE		Credits	MARKS	(60:40) SCHEME*	CODE		Credits	MARKS
RUVPAS401	SC-1	02	80	50:30		SP-1		100
RUVPAS402	SC-2	02	80	50:30	DIWDACD401	SP-2	10	100
RUVPAS403	SC-3	02	80	50:30	RUVPASP401	SP-3	10	100
RUVPAS404	SC-4	02	80	50:30		SP-4		100
RUVPAS405	GC-1	02	30	20:10	RUVPASP402	GC-1	07	100
RUVPAS406	GC-2	02	30	20:10	KUVPASP402	GC-2	07	100
RUVPAS407	GC-3	01	20	12:08				
2	Total	13	400	252 : 148		Total	17	600
	TOTAL	MARKS		400				600
		Gl	RAND TOT	AL				1000

\* Distribution of marks for External: Internal assessment NOTE: SC= Skilled Component, GC= General Component



### **SEMESTER V**

			B. VOC. (P	HARMACEUTICAL A	\N	ALYSIS)			
			THIRD YEA	AR (800 MARKS PER S	SEI	MESTER)			
		THEOI	RY			]	PRACTI	CAL	
CODE		Credits	MARKS	(60:40) SCHEME*		CODE Credits MARKS			
RUVPAS501	SC-1	03	80	50:30			SC-1		80
RUVPAS502	SC-2	03	80	50:30		RUVPASP501	SC-2	09	80
RUVPAS503	SC-3	03	80	50:30			SC-3	2	80
RUVPAS504	GC-1	03	80	50:30		RUVPASP502	GC-1	09	240
	Total	12	320	200:120		Total	C	18	480
	TOTAL I	TOTAL MARKS 320				480			
	(	GRAND T	OTAL				1		800

\* Distribution of marks for External: Internal assessment NOTE: SC= Skilled Component, GC= General Component

# SEMESTER VI

			B. VOC.	(PHARMACEUTIC	AL ANA	ALYSIS)			
			THIRD Y	YEAR (800 MARKS	PER SEN	MESTER)			
		THEOR	RY				PRACTICA	AL	
CODE		Credits	Marks	(60:40) Scheme*		CODE		Credits	Marks
RUVPAS601	SC-1	03	80	50:30	RUV	PASP601	SC-1	06	140
RUVPAS602	GC-1	02	80	50:30	RUV	PASP602	GC-1	04	100
			17						
		8			RUV	PASP603	Internship	15	400
	Total	05	160	100:60			Total	25	640
	TOTAL	MARKS		160					640
GRAND TOTAL							800		

\*\* Distribution of marks for External : Internal assessment NOTE : SC= Skilled Component, GC= General Component



# **DETAILED SYLLABUS**

### **SYLLABUS IN DETAIL: B. Voc., Pharma Analytical Sciences**

	SEMESTER – I						
Code	Paper	Credits	Lectures	L/Wk			
Skill Component	I			<u> </u>			
RUVPAS101	Units of measurements, Basic Life sciences and Orientation to QC	2	30_	2			
	Orientation to Life science Industry and Sub-sector		6				
	Standards for Manufacturing in Life Sciences and Organization in Life		NP				
	Science Industry	,	OVY				
	Units of weights and measurements – concept of normality, molarity,						
	molality standard solution and their applications, Bonding and						
	structure of organic compounds, IUPAC Nomenclature.	10					
	Basics of sample preparation, preservation and storage						
	Bio-molecules: Basic structures and functions	) •					
	Help the lab/ QC Chemists/Research associates in performing the experiments and analysis.						
RUVPAS102	Molecular Interactions and Basic Laboratory Operations	2	30	2			
	Concept of atomic mass, atomic number, isotopes and isomers, Reactions of aliphatic and aromatic compounds						
	Concept of Ka, Kb and Km (enzymes) and their applications						
	Basics of Formulations						
	Cell and basics of cell biology						
	Carry out preparation of solution and regent						
	Carry out washing, processing and driving of the glassware/plastic- ware for experiment						
RUVPAS103	Applied Physics, Biological Systems and Basic Laboratory	2	30	2			
	Management  Concept of electromagnetic spectrum, Dispersion of light, Scattering						
	of light and their applications						
	Basic mechanics and optics and their applications in instrumentation						
	Scientific Knowledge about Analytical Equipment and Machinery						
	Overview of organ systems in plants & animals						
	Pathogenic and other organisms (food and Pharma industry)						
	Handling of chemicals before, after experiments, transferring them in smaller containers and labeling them						
	Maintain records of lab usage, storage of chemicals, labels, date of opening and closing						
RUVPAS104	Sampling, Applied Statistics and Laboratory Safety	2	30	2			
-	Concept of sample, Sampling techniques, sample statistic, population statistics and their application in Pharma						
	Statistical Analysis of Laboratory data, Standards and Guidelines for sample handling, Methodology for storage area inspection						
	Statistics in analytical Chemistry	]					
	Clean and Reprocess the instruments before carrying out experiment and sterile packaging, sterilization and storage						
	Maintain a healthy, safe and secure working environment in the life sciences facility						
RUVPASP101	Practical based on Skill Components and assignments	10	300	20			



	General Education Component			
RUVPAS105	Basic Chemistry, Macromolecules and Cleanliness in Work Area	2	30	2
	Atomic Structure, Molecules, ions, Chemical Bonds and Chemical			
	Reactions			
	Life Sciences Industry, its Sub-Sectors and Drug Regulatory Agencies			
	Carbohydrates, Proteins, fats and their building blocks			
	Ensure cleanliness in the work area			
RUVPAS106	Basic principles of Chromatography	2	30	2
	Concept of solubility, partition, their applications and water as a universal solvent in living systems			
	Chromatography: Principles, types and applications		6	
RUVPAS107	Skills in Communication, Documentation and Computation	1	15	1
	General inter personal communications, General official communications, Communication and Management, Core Skills	A	8,1,	
	Good Documentation Practices, Ensuring data integrity	_C	•	
	Basic Concepts of Safety, Process of Safety Analysis	10		
	Introduction to computers, Computer components and organization of computers	1		
RUVPASP102	Practical based on General Education Components	7	210	14

	SEMESTER – II			
Code	Paper	Credits	Lectures	L/Wk
	Skill Component			
RUVPAS201	Laboratory Reagents, Emergency Procedures and Cell Biology	2	30	2
	Principles in the use of indicators, colour reagents, derivatizing agents, Dilutions, dilution techniques and their applications			
	Orientation with organizational policy			
	Managing Emergency Procedures and First Aid			
	Classification of living systems			
	Structure and function of cell organelles in bacteria, plants and animals			
RUVPAS202	Chemical Reactions, Medicinal Chemistry and Comparative Biology	2	30	2
	Chemical reactions and equilibrium			
	Comparative biology of prokaryotes and eukaryotes			
	Basic Medicinal Chemistry			
	Viruses and Virus Biology			
RUVPAS203	Applied Optics and Applied Microbiology	2	30	2
	Various properties of light, their applications in measurement, Concept of monochromatic light			
~	Microscopy and Basic Microbiology, sterilization and disinfection techniques			
	Bacteria, Virus and Fungus: Basic Biology and their control			
0.0	Sources of microbial contamination and their control			
RUVPAS204	Basic Statistics and Chemical Analysis	2	30	2
	Concepts of Quantitative data, qualitative data, their statistical evaluation, Applications of various data representation techniques			
	Methods of analysis: Gravimetry, Volumetry, Introduction to Thermal methods, types of Volumetric Titrations			
	Potentiometry and Polarimetry			
DITTD A CDA04	Practical based on Skill Components	8	240	8
RUVPASP201	Industrial visits and assignments	2	60	2
	General Education Component			•
RUVPAS205	Enzymes and Enzyme Kinetics	2	30	2



	Catalysts and their roles in reactions, Concepts of enzymes and enzyme kinetics (Km value)			
	Coenzymes and co-factors			
	Electron Transport system and ATP synthesis			
RUVPAS206	pH, Buffers and Applied Mathematics	2	30	2
	Properties of solvents, Concept of pH, buffers and their applications.			
	Dissociation Constant, Buffering capacity, H&H Equation			
	Working Principle of pH Meter			
	Basic Principles of Separation Sciences and critical system parameters			
	Regression Analysis, Derivatives and their applications in Analysis			
RUVPAS207	Effective Communication, Core Skills and Regulatory Agencies	1	15	1
	Techniques of effective expression of ideas, General written communications,	A	0	
	Documentation in QC process, Core Skills and Professional Skills.			
	Introduction to ICH, WHO and Other Regulatory Bodies (in the context of Current guidelines)	100	•	
	Introduction to schedules of current D & C Act of India.	1		
RUVPASP202	Practical based on General Education Components	7	210	14

	SEMESTER – III			
Code	Paper	Credits	Lectures	L/Wk
	Skill Component			·I
RUVPAS301	Quality Assurance, Quality Control and Validations	2	30	2
	Concepts of QA and QC and their significance			
	GLP and its practice			
	Validation concepts			
	Significance of validation			
	Validation guidelines			
	Validation protocol (content, design and deployment)			
	Reference substance			
	Statistics in Validation			
RUVPAS302	Separation Techniques, Stereochemistry and Financials of Validation	2	30	2
	Types of chromatographic separations and their applications			
	Introduction to separation techniques other than chromatography			
	Stereochemistry and Heterocyclic compounds			
	Financials of validation			
	Impact on cost, quality productivity etc. of different practices			
	Costs of deviations and their resolution			
× .	Costs of documentation, archiving and retrieval			
	Costs of competence testing, audits, reporting etc.			
	Costs of operational Health and safety hazards			
RUVPAS303	Comparative Physiology and Analytical Applications of Radioisotopes	2	30	2
	Sample storage and sample processing			
	Various extraction techniques and their role in separation			
	Comparative Physiology of Respiratory, Circulatory and Digestive			
	systems.			
	Radioisotopes, labelled/tagged probes in bio-analysis (including ELISA), LASER and their uses.			
	Introduction to X rays and basics of X-ray Crystallography			
RUVPAS304	Statistical Evaluation, Genetic code and Industrial Microbiology	2	30	2
	Data analysis for sample statistics including ANOVA			



1	1	Ī	Laplace & Experience & Excel	Ī
	Concept of sample size and its importance in managing variability			
	Introduction to central dogma in biology and the genetic code.			
	Basic Human Genetics: Sex linked, sex influenced, sex limited genes, multiple genes and multiple alleles. Genetic defects: deletion, polyploidy, non-disjunction (one example each)			
	Concepts of industrial processes			
	Microbial fermentation for production of antibiotics (for example penicillin)			
	Production of therapeutic proteins (for example insulin)			
	Industrial production of small molecules (for example Aspirin, paracetamol etc.)		6	
	Practical based on Skill Components and assignments	6	180	6
RUVPASP301	Industrial Training (during semester break) (min. 30 days total together with semester IV)	4	120	4
	General Education Component			
RUVPAS305	Extraction Techniques, Life science Industry and Monitoring Work Environment	2	30	2
	Partition coefficient and its applications			
	Selection of methods based on different matrices	7		
	Pharmaceutical science and chemistry: Materials, Chemicals, equipment and cleaning procedures. Fundamental Science in API Production			
	Monitoring working environment			
	Regulatory requirements of health, safety and security in working environment			
	Different types of health and safety hazards			
	Different types of headth and safety hazards  Different types of breaches in health, safety and security norms			
	Evacuation procedures for workers and visitors			
	Organic Reactions, Photorespiration, Gene Expression and Lab			
RUVPAS306	Automation	2	30	2
	Effect of light on Analytes (photochemistry)			
	Analytical techniques involving biological matrices and macromolecules			
	Photosynthesis and Photorespiration in plants			
	Mutations, recombination and gene expression.			
	Reaction mechanism of organic reactions			
	Analysis of Metals			
	Auto-samplers as simple automation devices.			
RUVPAS307	Technical Writing and Technical Documentation	1	15	1
	Test reports and their formats			
~	Basic Computer Skills, Basic understanding of Software's in QC, Information Technology Skills, Database management system			
	Communication Skills and Professional Skills Writing Skills			
120	Recording in predesigned forms / formats			
~	Recording work done and making its reports			
	SOPs - format and designs			
	Job cards, memos, instruction charts etc.			
RUVPASP302	Practical based on General Education Components	7	210	14

	SEMESTER – IV							
Code	Paper	Credits	Lectures	L/Wk				
	Skill Component							
RUVPAS401	Quality Control Strategies and Validation in Manufacturing	2	30	2				



	Work allocation and team management	-		
	Concepts of process management Tie-ups with outside agencies	1		
	Concepts of process management	4		
	Validation in the context of peers	-		
2.0	Gene expression in prokaryotes	-		
	Plasmids and uses	4		
	Hypothesis testing, Concept of significance and confidence intervals	1		
4	Comparison of samples	-		
	Validation			
RUVPAS404	Statistical Evaluation, Molecular Biology and Managing	2	30	2
	Troubleshooting and corrective action			
	Calibration and calibration schedules	]		
	Review and approval of validation protocols and reports	4		
	Validation plans and validation schedules	-		
	Inspection maps and its deployment			
	Planning of validation	-		
	Electrodes and electrochemical reactions	-		
	Chemical signals at cellular level – concept of receptors.	1		
	Solid phase extraction & automation in sample treatment	-		
	Sample pre-treatment techniques	4		
NU V FA 5403	Sample Processing, Cellular Signaling and Planning of Validation	<u> </u>	30	
RUVPAS403		2	20	2
	Introduction to TGA, CD and Raman Spectroscopy			
	Maintaining confidentiality and non-disclosure			
	Control of environmental issues	1		
	Shutdown procedures (Routine, Power outage and Emergency)	1		
	Inspection and test points (control points)	†		
	Quality requirements of operations	†		
	Validation related to operations	1		
	Synthesis of Protein, DNA and RNA	7		
	chromatography			
	Instrumentation and their working in separation techniques other than	1		
	Instrumentation and their working in Chromatographic separation	10		
RUVPAS402	Chromatographic Systems, Synthesis of Macromolecules and Validation in Operations	2 _	30	2
	Laboratory Accreditations and Licences: NABL, GLP, Spirit licence, NDPS Licence etc.	_	OP	
	Cause Analysis.	-	(5)	
	Reporting OOS results, measurements etc., and introduction to Root	-		
	Measuring devices (availability, usage etc.)			
	Systems for documentation and Reporting	1		
	Quality management systems (ISO 9000, 14001, OHSAS 18000 etc.)  GMP guidelines (Schedule M, Schedule T etc.)			
	Coding systems for finished materials			
	Validation Related to Manufacturing Process:			
	Troubleshooting in QC.			
	Fundamentals of Advance QC approaches, Problem Solving /			
	Quality of data and significance of data integrity  Fundamentals of Advance OC approaches Problem Solving /	-		



RUVPAS405	Solvent-solute Interactions and Metabolic Pathways	2	30	2
	Concept of resolution, selectivity and specificity of analysis			
	Importance of solute-solvent interaction in various analysis			
	Bioorganic chemistry			
	Anabolic, Catabolic and amphibolic pathway			
RUVPAS406	Analytical techniques for organic Compounds and Basic Immunology	2	30	2
	Analytical techniques for minerals, oils and phytochemicals			
	Analytical techniques for polymers, dyes and pesticides			
	Introduction to immunology – concept of antigen, antibody, types of immunity, graft rejection and hypersensitivity		6	
	Microbes and their cultivation, types of media, culture storage and various types of cultures.	_		
RUVPAS407	Technical Reports, Lab. Automation, Comparative Anatomy, Implementation of Validation	1	15	1
	Technical writing styles and reports	,10		
	Liquid handing systems and automated work stations			
	Comparative account of Circulatory, nervous, and reproductive systems in major phyla of animals.	) .		
	Algorithm, Graphs and Numerical methods			
	Validation in organizational context			
	Disposal procedure and its training to work men			
	Non-conforming products and its storage			
	Escalation matrix for reporting issues			
	Work men training for routine, safety procedures			
	Identification of fault in instruments, process etc.			
RUVPASP402	Practical based on General Education Components	7	210	10

	SEMESTER – V			
Code	Paper	Credits	Lectures	L/Wk
	Skill Component			II.
RUVPAS501	Analysis of OTC products and Regulatory Guidelines	3	45	3
	Analytical techniques for food products			
	Various analytical techniques for of drugs and cosmetics			
	Residue analysis in finished products.			
	Regulatory analysis of consumer products			
	OECD and ICH Guidelines			
RUVPAS502	Advanced techniques of analysis, Basic Endocrinology and Radioactivity	3	45	3
Raini	Applications of atomic properties for analysis and X – ray crystallography,  MS Library and its application in MS based analysis, Basics of ICP-MS			
	Introduction to validation of analytical techniques and its regulatory significance			
	Hormones, metabolic regulation, chemical signals in microbes like bioluminescence			
	Analysis based on various properties of organic compounds and macromolecules.			
	Radiochemical methods of analysis, Detectors of radioactivity			
RUVPAS503	Management of Quality and Regulatory Compliances	3	45	3
	Quality Management System, Overview of Quality Check in QC, Conceptual and Practical Skills required by QC Chemist in Audits.			



	Concept of TQM and role of analyst			
	Productivity Concepts.			
	Responding to an audit / process related query			
	Practical Techniques of Collaborating with other Groups and Divisions			
	Various guidelines for analysis (including bio-analysis)			
	Introduction to preclinical testing and animal testing			
	Concepts of bioequivalence, bio-similars, pharmacovigilance and their significance			
	Basics of analytical method development			
RUVPASP501	Practical based on Skill Components, Industrial visits and assignments	9	270	9
	General Education Component			
RUVPAS504	Drug Delivery systems, LIMS and 21CFR Part11	3	45	3
	Various delivery systems and their applications, Analytical approach to standardizing drug delivery systems	C	•	
	Different pharmaceutical, neutraceutical and cosmaceutical preparations and their applications, Analysis of excipients and their significance.	100		
	Detailed knowledge of Good Storage practice, Role of Quality Control Chemist			
	Electronic records and their management, LIMS and their significance, archival of data.			
	Compliance to 21 CFR part 11, Security of data			
RUVPASP502	Practical based on General Education Components	9	270	9

	SEMESTER – VI			
Code	Paper	Credits	Lectures	L/Wk
	Skill Component			1
RUVPAS601	Applied Molecular Biology, Water Systems and Basic Mass Spectrometry	3	45	3
	PCR and its applications, Restriction enzymes and their applications			
	Techniques in proteomics, Nano particles and their applications			
	Water Systems at Plant and Engineering related tools and techniques			
	Knowledge about Electronic and Optical Sensors and their Operations			
	Introduction to MS, GC-MS and LC-MS			
RUVPASP601	Practical based on Skill Components	6	180	6
KU VI ASI 001	Industrial visits and assignments			
	General Education Component			
RUVPAS602	Entrepreneurship and Basics of Project Management	2	30	2
	Management project timelines and deliveries			
	Management of finances and other resources			
	Initiating and sustaining star-up projects in analytical services			
0,0	Planning and financing start-up projects			
	Introduction to SIX SIGMA principles			
RUVPASP602	Practical based on General Education Components	4	120	4
RUVPASP603	Industrial training / Internship / Projects Min. 90 days, 5-6 Hr per day (totaling 450 Hr.)	15	90	6
	Students will be completing an internship at an industrial unit (Min. 90 days)			
	Submit a report, Make a presentation, Submit an evaluation by the industry personnel (at least two people in the managerial cadre)			



expert(s)). The students will then;  Submit a project report (supported by raw data), Make a presentation,  Evaluation by the faculty and an industrial expert in the managerial

Rathatain Ruita Autonomous College (B. Voc. P. R.S.)



# B. VOC. PAS: LIST OF PRACTICAL (Semester wise)

### **Semester I:**

- 1. Introduction of Indian Pharmacopoeia.
- 2. Introduction of Drugs and cosmetics Act (1940).
- 3. General Safety Precautions in Laboratory.
- 4. Demonstration of Laboratory layout, Safety Shower and Eye wash.
- 5. Laboratory Safety Symbols, Pictograms and Signs used for various Chemical, Gases, Instruments and Procedures.
- 6. Demonstration of Fire Extinguisher.
- 7. Weighing salts and liquid samples by using Analytical Balance and its supporting documents (SOP, Log book, Instrument manual, Instrument failure record and IQ/OQ/PQ).
- 8. Introduction to Laboratory Glassware.
- 9. Laboratory Glassware, its types and Glassware washing and cleaning procedures.
- 10. Various types of Glass pipettes used in analytical laboratory.
- 11. Types of Auto-pipettes used in analytical laboratory.
- 12. Measurement of relative humidity in laboratory by using a Hygrometer (Wet & Dry Hygrometer).
- 13. Introduction and usage of various types of Water, Distilled Water Apparatus and Milli-Q Apparatus.
- 14. Calculation of Mean, SD, %CV, % Accuracy by using a MS-Excel.
- 15. Different types of Gases and Gas Cylinders used in laboratory.
- 16. Introduction of Various Laboratory Instruments and its usage. (Centrifuge, Cyclo-mixer, Rotary Shaker, Low volume Evaporator, Ultrasonic bath, pH meter and colorimeter).
- 17. How to issue chemicals/ stationery/ Glassware from Stores.
- 18. Preparation of Molar solution/ Normal solution / % solution / PPM solution and its Serial and Non-Serial Dilution.
- 19. pH meter, various types of electrodes and Calibration of pH meter.
- 20. Various types of Buffers and measurement of pH of various solutions by pH meter.
- 21. Selection of filters and Absorbance Measurement by using a Colorimeter for various colored solutions.
- 22. Colorimetric estimation of Potassium dichromate by using a colorimeter.



- 23. Separation of various coloured dyes by using a Separating Funnel (Partition Separation Technique).
- 24. Application of electric circuit and assembling of circuit board.
- 25. Filling of requisition form.
- 26. Detection and quantitation of Tartrazine from syrups (Colorimetry).
- 27. Uniformity of Mass for single dose preparation (Weight variation test for uncoated tablets) and Form 39 reporting.

### **Semester II:**

- 1. Handling and operation of UV-Vis Spectrophotometer (Labindia UV-Win5).
- 2. Detection and quantitation of Tartrazine from syrups (Spectrophotometry).
- 3. Preparation of Linear concentration of Caffeine to determine caffeine contents in OTC formulation by using a Spectrophotometer.
- 4. Determination and Estimation of caffeine from various caffeine containing products by using a Spectrophotometer.
- 5. Separation of water soluble dye(s) [Potassium dichromate and stamp pad ink] by partition separation technique and its estimation by spectrophotometer.
- 6. Titration curve: Strong base and strong acid (0.1M KOH and 0.1M HCl).
- 7. Titration curve: Strong base and weak acid (0.1M KOH and 0.1M HCl).
- 8. Calibration of Analytical Balance and Micropipettes.
- 9. Introduction of statistics and its application in pharmaceutical sciences.
  - a. Different types of graphs/charts used to represent the data.
  - b. Calculation of mean (Arithmetic, Geometric and Weighted mean), Median, Mode,
     Range and Standard Deviation.
  - c. Arrange the raw data in frequency distribution table.
- 10. Biostatics: ANOVA, Students 't' test and Chi-Square test
- 11. Measurement of Refractive index of various pharmaceuticals solutions using a refractometer.
- 12. Determination of hardness of tablets.
- 13. IQ, OQ, PQ and its importance.
- 14. Importance of MSDS and COA.
- 15. Introduction and importance of Laboratory Sieves.
- 16. Solvent miscibility and Polarity Index of various solvents.



- 17. Separation of plant pigments by chalk chromatography and paper chromatography (Polar solvent and non-polar solvent).
- 18. Identification of Paracetamol from various Paracetamol containing formulations by using a Thin Layer Chromatography.
- 19. Calibration of Auto-pipettes.
- 20. Determination of disintegration of different tablets.
- 21. Determination of Melting point and Boiling point of solids and liquids.
- 22. Handling and operations of digital melting point apparatus (MEPA Labindia).
- 23. Application of Gas Chromatography and separation of mixture of volatile solvents.
- 24. Hands on training on: MS-Word<sup>®</sup>, MS-Excel<sup>®</sup> and MS-Power point<sup>®</sup>

### Additional Training Modules (Mandatory for First Year):

- a) Visit to an industrial unit (preferably semester II)
  - i. Check-in/ Check-out of staff
  - ii. Security and fire fighting system
  - iii. General workflow in QC/QA department
  - iv. Dress codes
  - v. Emergency exits and layout of work place
  - vi. SOP's and their deployment
  - vii. Hierarchy of approval of reports
  - viii. Organogram of department (QC/QA)
    - ix. Instrumentation and workplace arrangements etc.
- b) Visit to Exhibitions/ Expo on Pharmaceuticals/ Neutraceuticals/ Cosmaceuticals (preferably semester II)
- c) Workshop/ Seminar/ Conference on (one per semester)
  - i. Analytical instrumentation
  - ii. Analytical testing
  - iii. GMP/ GLP/ GCP principles and practices
- d) Report submission of additional training modules



### **Semester III:**

- 1. Spectrophotometric estimation of sugars by DNSA method.
- 2. Tap density tester and its applications (Haurner Index Calculation & Compressibility Index Calculation
- 3. Various types of tools used in pharmaceutical industry.
- 4. TLC Silica Gel <sub>Silica 60</sub>: Identification and separation of Fatty Acids by TLC (Omega-3 Fatty acids and cod liver oil).
- 5. TLC Silica G <sub>F-254</sub>: Identification and separation of steroidal drugs by TLC (Prednisolone).
- 6. TLC Silica G <sub>F-254</sub>: Identification and separation of Caffeine by TLC (100 ppm to 1000 ppm, Nescafe, Bru coffee with chicory beans and Brook bond Tea etc.).
- 7. Detection of trans-Anethole by TLC using Silica Gel G <sub>F 254</sub> from Fennel seeds. (European Pharmacopoeial method) (LLE LVE TLC Short UV Derivatization).
- 8. Liquid-liquid extraction and analysis of Paracetamol (Acetaminophen) from matrix by using a spectrophotometer. (Multiple days experiment including 2 sets of CC's, 2 sets of extracted and un-extracted QC's and unknown samples).
- 9. Demonstration of IR Spectrophotometry, Gas Chromatography, Atomic Absorption Spectrophotometry and flame photometry.
- 10. Introduction of HPLC with auto-sampler and data integration system.
- 11. Detection and separation of caffeine by reverse phase HPLC.
- 12. Detection of caffeine by reverse phase HPLC and optimization of suitable mobile phase.
- 13. Analysis of caffeine by using RP-HPLC system with auto-sampler.
- 14. Detection and separation of paracetamol and caffeine by using RP-HPLC.
- 15. Detection of Barr-body by using compound microscope.
- 16. Calibration of ocular micrometer.
- 17. Determination of particle size by using compound microscope.
- 18. Inorganic chemistry (Qualitative analysis).
- 19. Organic chemistry spotting.
- 20. Deep freezers: -20°C, -70° & their usage
- 21. Use of scientific calculators.



### **Semester IV:**

- 1. Analysis of Effluent water: Physical parameter analysis, Colorimetric estimation of iron, Hardness of water by complexometric titration, total dissolved solid, Flame photometric analysis, Determination of refractive index.
- 2. Introduction of dissolution testing apparatus.
- 3. Determination of functional group in compound(s) by using Infrared spectroscopy (pellet, ATR and DRS methods).
- 4. Stability chamber, its use and its calibration requirements.
- 5. ELISA: Introduction and estimation of suitable analyte using an ELISA kit.
- 6. Studying changes in protein conformation by Ostwald Viscometer.
- 7. Filling of requisition and Application for Plasma, Spirit License & renewal, Request of Bio-Waste disposal, Bio waste disposal (Agreement)
- 8. Volumetric titration (Acid base, Precipitation, With Eriochome black T indicator, with pH meter).
- 9. Estimation of Moisture
- 10. Acid value
- 11. Saponification Value
- 12. Iodine value
- 13. Peroxide value
- 14. Un-saponifiable matter
- 15. Conductivity meter (Purity of water and types of water)
- 16. Nephelometry (Water analysis)
- 17. Calibration of pH meter, Centrifuge (RPM)
- 18. Soxhlet extration of total fats from a sample.
- 19. TLC <sub>F-254</sub>: Identification and separation of Paracetamol by TLC (100ppm to 1000ppm, Paracip 500 and Combiflam).
- 20. Detection and Separation of Amino acids by TLC using Silica Gel G. (Plummer/one directional).
- 21. Advance training on: MS-Word<sup>®</sup>, MS-Excel<sup>®</sup>Macros and MS-Power point<sup>®</sup>
- 22. Levey-Jennings plots and their applications using MS-Excel<sup>®</sup>.
- 23. Microbiology: Aseptic Techniques, Gram staining, Isolation, MIC of disinfectant and Evaluation of work area sterility.



# .ear): ..mester) . minimum, during semester breaks) ..ation lab/ QC lab ..low ..ganogram .. Hierarchies of approvals v. Calibration vi. Archival procedures vii. Inventory procedures viii. Staff training ix. Work ethics c) Report submission of additional training.



### **Semester V& VI (Along with internship)**

- 1. Documentation of formulations received for testing and its storage.
- 2. Documentation of formulation dispense for a trial.
- 3. Line clearance and dispensing of formulations for clinical trial subjects.
- 4. Dissolution Testing: USP 1 and USP 2 systems, Monograph requirements.
- 5. Dissolution of Aspirin tablets: conventional & gastric resistant. Report preparation as per IP.
- 6. In vitro Dissolution different types of solid dosage forms and their compliance to IP.
- 7. SOP preparation of various instruments using their manuals.
- 8. GC: estimation of alcohol content.
- 9. GC-MS: Use of GC-MS library (Demonstration).
- 10. LC-MS: Mass spectrum of API and its purity evaluation (Demonstration).
- 11. Fragmentation pattern in LC-MS using different energies (Demonstration).
- 12. Estimation of aspirin/ paracetamol from formulations using LC-MS (Demonstration).
- 13. Linearity and application of IS in LC-MS analysis: spiked plasma samples (Concept with chromatograms).
- 14. Microbiological testing: sterility testing as per IP.
- 15. Microbiological testing: Microbial load.
- 16. Microbiological testing: Vitamin B12 assay as per IP.
- 17. Microbiological Assay: Ampicillin.
- 18. Antibiotic Susceptibility Tests.
- 19. Working under Laminar Flow: Carry out a Microbiological Test.
- 20. Calibration of HPLC, GC: concepts, need and reporting.
- 21. Validation of a suitable HPLC method for bioanalysis.
- 22. QC Audit of Bioanalytical report of a BA/BE study: chromatograms and bioanalysis.
- 23. QC Audit of clinical report of a BA/BE study :CRFs, Log records and ICF
- 24. Preparation and facing audits by outside agencies (including US FDA Form 483).
- 25. Documentation and preparation for submitting a protocol to ethics committee
- 26. Karl Fischer titration for moisture content.
- 27. Literature survey and develop a protocol of bioanalytical method for an API
- 28. Communication skills: Reporting OOS, Troubleshooting, non-compliance etc.
- 29. HPTLC (spotter & scanner): Linearity and estimation of a bioactive compound from a formulation.
- 30. FTIR: Interpretation of IR spectrum for molecular characterisation and purity evaluation.



- 31. PAGE: Separation of milk proteins (different types of milk).
- 32. Isolation of plasmid and its electrophoretic separation.
- 33. Stability studies of formulation.
- 34. Assay of Vitamins.
- 35. Closure for injections.
- 36. Indicators and Reference Substance.
- 37. Calibration of HPLC and Spectrophotometer.
- 38. Advance computing, data analysis and interpretation of results by using software like Graph Pad prism<sup>®</sup>, SAS<sup>®</sup>, WinNonlin<sup>®</sup>, SPSS<sup>®</sup> etc. (Demonstration).
- 39. Vendor assessment and vendor qualification
- 40. Skills for;
  - a. Preparing protocols of analysis and validation
  - b. Preparing schedules and timelines
  - c. Preparing reports
  - d. Deciding annexures / supporting documents
  - e. Archiving and storage of data / samples.

### Note:

- a) The schedule of practical may be adjusted to accommodate industrial training of students.
- b) Practical(s) may be completed at the industry site also (if possible).
- c) Report submitted and presentation on industrial internship will be evaluated during examination.



### List of books and References:

### Regulatory Guidelines:

- 1. British Pharmacopoeia
- Drugs and cosmetics Act of India
- European Pharmacopoeia
- 4. Indian Pharmacopoeia
- International Pharmacopoeia
- United States Pharmacopeia

### Manuals provided by LSSSDC

### Reference Books

- Moc. RY 7. An introduction to Drug design, S.S. Pandey and I R Dumeck, New Age International
- Analysis of food and beverages, George Charalanbous, Academic press 1978.
- 9. Analytical Chemistry, G. D. Christian, 4th Ed. John Wiley, New York (1986)
- 10. Analytical Biochemistry, D, J. Homes and H. Peck, Longman (1983)
- 11. API (The Ayurvedic pharmacopoeia of India), Part I, Volume II, 1st Ed., Government of India, Ministry of Health and Family Welfare, Department of Indian system of medicine and homoeopathy, New Delhi, 1999
- 12. Applied chemistry, a text book for Engineers and technologists by H.D. Gesser.
- 13. Arnold D. L., Grice H. C. and Krewski D. R. (Eds.), Handbook of in vitro toxicity testing, Academic Press Ltd. London, 1990.
- 14. Ballantyne B., Marrs T. and Turner P. (Eds.), General and applied toxicology (Abridge Edition), Macmillan press Ltd., England, 1995.
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- 20. Bhattaram V. A. and et al., (2002) Pharmacokinetics and Bioavailability of Herbal Medicinal Products. Phytomedicine 9, Supplement III, 1-33.
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- 22. Bolton S. and Bon C., Pharmaceutical Statistics: Practical and clinical applications. Marcel Dekker, USA, 2004.
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- 31. Coleman M. D., Human Drug Metabolism An Introduction 2nd Ed., Wiley-Blackwell, A John Wiley & Sons, Ltd. Publication, 2010.
- 32. Connors Text book of pharmaceuticals Analysis, J wiley 2001
- 33. Cosmetic Technology, Saggarin
- 34. Cosmetics by W.D. Poucher (Three volumes)
- 35. Curry S. H. and Whelpton R. Drug Disposition and Pharmacokinetics: From Principles to Applications, John Wiley & Sons Ltd, UK, 2011.
- 36. De Muth J. E., Basic Statistics and Pharmaceutical Statistical Applications, Marcel Dekker, Inc. New York, 1999.
- 37. Dewick P., Medicinal Natural Products. A Biosynthetic Approach, John Wiley & Sons Ltd., Chichester, 2002.
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(RRAC/BVOC/PAS/SYL/2020-21)



# **Modality of Assessment**

### **Theory Examination Pattern:**

### A) Internal Assessment (40%)

Sr. No.	Evaluation type	
1	Class assignments	
2	Daily duties (Analyst, QA/QC, Instrument in-charge, Recording of lab parameters, maintaining logs and records etc).	
3	Calibration of instruments	
4	Preparation of presentation, reports, posters etc.	
5	Surprise test (Short answer, MCQs etc.), Group discussion,	

### B) External Examination (60%) Semester End Theory Examination:

- 1. Duration These examinations shall be of 2 Hr (for 50 marks), 1 Hr (for 20 marks) and Half hour (for 12 marks) duration.
- 2. Theory question paper pattern:

### Paper Pattern for 50 marks Question paper:

Question	Options	Marks	Questions Based on
Q.1 A	10	10	
	OR	<u> </u>	
Q.1 B		10	
Q.2 A	• 0	10	
	OR		
Q.2 B	62,	10	
Q.3 A		10	RUVPAS101
	OR		
Q.3 B	7.0x	10	
Q.4 A		10	
120	OR		
Q.4 B		10	
Q.5	Write short notes on: (ANY TWO)	10	



### **Practical Examination Pattern:**

### A) Internal Examination: 40%

Particulars	<ul> <li>Completion of allotted lab duties like calibration, documentation</li> <li>Participation in team responsibilities and successful completion of allotted duties</li> <li>Participation in industrial projects/ class projects etc.</li> <li>Initiative taken in lab management/ quality management / HR management etc.</li> <li>Completion of respective duties allotted as per lab organogram with respect to hierarchy</li> <li>Practicing GLP, GCP, GDP, lab Safety</li> <li>Regularity in attendance and willingness to take responsibilities</li> <li>Decision making, leadership qualities, team work, communication skills etc.</li> <li>General conduct and professional attitude etc.</li> </ul>
Journal	Lab note book
Experimental tasks	During routine practical and in allotted project work (class project and industry projects etc.)

# B) External Examination: (60%) for Semester End Practical Examination:

	Based on Special Evaluation Methodology (SSBEE)
	bused on special Evaluation Methodology (BBBBB)
	One of the major aspects of successful implementation of a skill based program is to have an effective evaluation of the skills acquired by the students. In an instrumentation intensive course like the B. Voc. in Pharma Analytical Sciences, evaluation of students' skills in handling instruments and sample preparation becomes very important. With several high end instruments being taught in the program, it was not possible to have multiple sets of instruments to cater to a conventional method of evaluating practical skills. To overcome this and to ensure more focused evaluation of the skills a novel technique of "Sequential Station Based Evaluation of Experiments"
Particulars	(SSBEE) was implemented.  In SSBEE technique, each experiment or assay is divided into sequential stations where each station is a dedicated site to complete a set of procedural steps. The student starts at "station one" and completes each subsequent station progressively in a sequence to complete an experiment. At each station, the student is required to complete the designated set of procedures within an allotted time before shifting to the
Rainin	next station. Within the sequence, instruments are placed at specific stations where every student uses the instrument individually under the supervision of the evaluator. This arrangement enables the evaluator to examine the student performance individually at various stations.
Journal	Journal and lab note book
Experimental tasks	<ul> <li>During routine practical and in allotted project work (class project and industry projects etc.)</li> </ul>

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